

太原重工股份有限公司

TAIYUAN HEAVY INDUSTRY CO., LTD.

太重(天津)滨海重型机械有限公司 TZ (TIANJIN) BINHAI HEAVY MACHINERY CO., LTD.

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中国·天津 CHINA·TIANJIN



立足港机设备精品制造

Based on Supply High-class Port Machinery

打造太重港机自主品牌

Creating TZ Independent Brand of Port Machinery

核心价值观

CORE VALUES

诚信 创新 精益 卓越

Integrity Innovation Refinement Excellence



太重滨海公司概况

TZBH Introduction

太原重工是中国重型机械行业第一家上市公司,实际控制人为太重集团,其前身为太原重型机器厂,始建于1950年,是新中国自行设计建造的第一座重型机械制造企业。成立60多年来创造了360项国内外第一,累计为国家重点建设项目提供了1000余种,两万多台(套)装备,被誉为"国之瑰宝"和"国民经济的开路先锋"。为实现转型发展,公司于2008年成立了太重(天津)滨海重型机械有限公司(以下简称"太重滨海公司"),进军港口设备领域。

太重滨海公司是太原重工股份有限公司的全资子公司,位于天津滨海新区临港经济区,占地1500亩(100万平方米),拥有1000米码头岸线,建有1个重件出运码头(起吊能力1500T),4个5万吨级泊位,水底标高-13.5米。在保持传统产品优势的基础上,公司围绕港口机械设备领域,建有原材料处理、焊接成型、零部件加工、一喷二涂、装配成套、整体发运等设施,满足港口机械的生产研制要求。公司主要产品有门座式起重机、岸边集装箱式起重机、轨道集装箱龙门起重机、卸船机、堆取料机、造船门机、装船机、甲板起重机、甲板浮式起重机、甲板液压起重机、甲板折臂回转起重机等。

太重滨海公司的发展紧紧依托太重集团的雄厚实力,实现跨越和转型,形成具有自身特色的海工装备产品,公司将为太重实施"蓝海"战略做出应有的贡献,并为国家实施"海洋强国"战略奉献自己的力量。

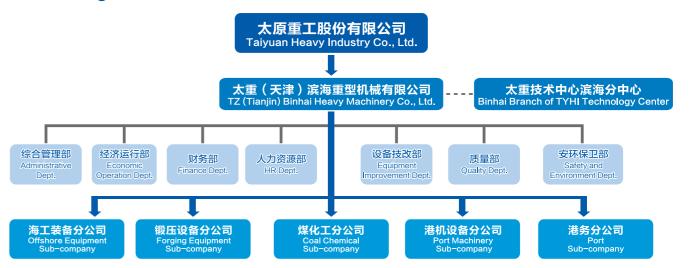
Taiyuan Heavy Industry is the first listed company in heavy machinery industry in China, its actual controller is Taiyuan Heavy Machinery Group, and its predecessor is Taiyuan Heavy Machinery Plant, which was founded in 1950 as the first heavy machinery manufacturing enterprise independently designed and constructed by chinese government. Over 60 years since its establishment, Taiyuan Heavy Industry has created 360 No. 1s in domestic and abroad, and supplied more than 20,000 sets of equipment which in more than 1,000 types for major construction projects in China, so that it has been recognized as "national treasure" and "trailbreaker of national economy". In order to realize the transformation and development, the company established TZ (Tianjin) Binhai Heavy Machinery Co., Ltd. (hereinafter referred to as "TZBH") in 2008, entering into the port machinery field.

As a wholly-owned subsidiary of Taiyuan Heavy Industry Co., Ltd., TZBH is located in Tanggu Harbor Economic Zone in Binhai New Area of Tianjin, occupies an area of 1,500mu (1 million square meters), and possesses 1,000m dock shoreline, with the bottom elevation of berth at dock being TZBH deployed the equipments, like -13.5 meters. On the basis of maintaining the advantages of traditional products, TZBH deployed the equipment, Like raw material processing, welding molding, parts processing, a spray coating, assembly, the overall delivery and other facilities around port machinery and to meet the requirements of port machinery production development. The main products of TZBH include Portal Crane, Quayside Container Crane, Rail Mounted Gantry Crane, Rubber Tyred Gantry Grane (RTG), Ship Unloader, Stacker-reclaimer, Shipbuilding Gantry Crane, Ship Loader, Offshore Crane, Floating Crane, Hydraulic Slewing Crane, Knuckle Crane.

By virtue of the strength of Taiyuan heavy Machinery Group, TZBH has realized the leap-forward development and transformation, and formed the offshore engineering equipment products with unique characteristics. The company will make due contribution to the blue sea strategy implemented by Taiyuan Heavy Machinery Group, and will do its bit for the ocean-based development strategy implemented by China.

太重滨海公司组织机构图

TZBH Organization Chart



研发中心

Research & Development Center

太重滨海公司在天津滨海新区CBD——响螺湾中心商务区建有 15000㎡ 研发中心。中心拥有一流的研发团队100余人,其中从美国休斯敦外聘专家1名,从国内知名企业引进资深设计师数十人。几年来该团队先后与大连理工大学、哈尔滨工程大学、天津大学等科研院所建立良好的合作机制,通过新产品研制、关键技术攻关,最终将科研成果转化为新产品。

太重滨海研发中心主要从事门座式起重机、岸边集装箱式起重机、轨道集装箱龙门起重机、轮胎式集装箱门式起重机、卸船机、堆取料机、造船门机及关键配套设备的研究,通过自主创新与引进、消化、吸收,再创新相结合的方式,已经开发完成了门座式起重机、岸边集装箱式起重机、轨道集装箱龙门起重机、卸船机、堆取料机、造船门机,产品突破核心技术并形成自己的产品优势。

TZBH has set up a 15,000m² R&D Center in Xiangluowan which is the Central Business District (CBD) in Binhai New Area of Tianjin. The center owns first-class R&D teams composed of more than 100 engineers, including one offshore engineering expert employed from Houston USA and dozens of experienced designers employed from renowned enterprises domesticly. Over past years, the center has set up good partnership with universities and scientific research institutions such as Dalian University of technology, Harbin Engineering University, Tianjin University, CIMC RAFFLES Research Institute and Liaoning Petroleum Equipment Research Institute, and converted the results of scientific research into new products through research of new products and overcoming of key technical difficulties

Mainly engaged in the research and development of Portal Crane, Quayside Container Crane, Rail Mounted Gantry Crane, Rubber Tyred Gantry Crane (RTG), Ship Unloader, Stacker-reclaimer, Shipbuilding Gantry Crane, and by means of independent innovation, introduction, digestion, absorption and re-innovation, the R&D Center of TZBH has developed Portal Crane, Quayside Container Crane, Rail Mounted Gantry Crane, Bridge Type Grab Ship Unloader, Bucket-wheel Stacker-reclaimer, Shipbuilding Gantry Crane, Products break through the core technology and form their own product advantages...



质量管理 今天的质量和服务就是明天的市场

公司建立运行了严格完善的质量管理及控制体系,获得了ISO9001、国家实验室等国际质量管理体系认证证书,并与CCS、ABS船级社建立了良好的合作关系。



ABS美国船级社



ASME 美国机械工程协会



EC质量体系认证



英国劳氏船级社



中华人民共和国特种设备制造许可证 (起重机械)1



中华人民共和国特种设备制造许可证 (起重机械)2



ISO9001 国际标准质量体系认证



ISO9001 国际标准质量体系认证



ISO9001 国际标准质量体系认证

Quality Control Today's high quality and excellent service bring tomorrow's rewards.

TZBH sets up a strict quality control and management system, has got the certification of ISO 9001 and National Laboratory, and builds good cooperative relations with CCS and ABS.



测量管理体系认证证书 Measurement Management System Certificate



国家实验室认可证书 National Laboratory Accreditation Certificate



国家实验室认可证书 National Laboratory Accreditation Certificate



ISO9001质量管理体系认证证书



国际焊接证书 International Welding Certificate



国际焊接证书 International Welding Certificate



安全生产许可证



职业健康安全管理体系认证 Vocational Health and Safety Management System



环境管理体系认证证书 Environment Management System

Port Machinery / 港机产品

门座式起重机

Portal Crane



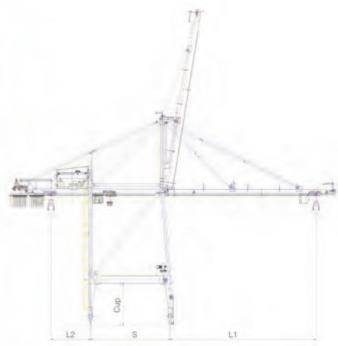


起重量		吊钩	Lifting Hook	16/25	25/40	40	60 80
Lifting Capacity	t	抓	과 Grab	16	25	25	
幅度			Rmax	30/22	35/25	37	40
Radius	m		Rmin	9.5	12	12	11
		轨上 (H轨上)	吊钩 Lifting Hook	22	28	28	45
起升高度 Lifting Height	m	Above Rail	抓斗 Grab	15	20	20	
		轨下(H轨下) Under Rail		15	18	18	8
起升速度 Hoisting Speed	m/min			50/25	60/30	55	Q≥40t 1~8 Q≥40t 1~1
变幅速度 Luffing Speed	m/min			50	52/45	45	15
回转速度 Slewing Speed	r/min			1.5	1.5	1.2	0.3
运行速度 Traveling Speed	m/min			25	27	30	30
轨距 Rail Span	m		S	10.5	10.5	12	12
基矩 Wheel Base	m		В	10.5	10.5	12	13
尾部旋转半径 Tail Turning Radius	m			8	8.5	8.5	10.5
门架净空高度 Clear Height of Portal	m		Н	6	6.5	6.5	8
最大轮压 Max.WheelLoad	kN			250	350	350	280
电源 Power Supply		380V 50Hz			AC6000V 50HZ	AC10000V 50HZ	AC10000V 50HZ

岸边集装箱起重机

Quayside Container Crane





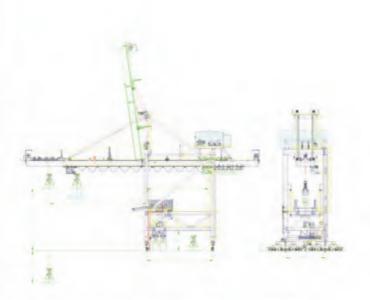
Lifting	额定起重量(t)	Rated Lifting Capacity	65	40.5	80	120
	11-1-2-1	起重量(t) city Under Hook	78	50	100	80
	总起升高度 (m)	轨面以上 Above Rail	40	40	40	42
	Total Lifting Height	轨面以下 Under Rail	18	17	20	18
	最大轮压(kN)	工作 Operational	520	310	1140	770
基本 参数 Basic Parameters	Max. Wheel Load	非工作 Non-Operational	600	360	1350	950
	大车车轮数(个)	Number of Wheels	40	32	40	40
		宽(m) ce Between Legs	≥18.3	≥18.3	≥18.3	≥18.3
		於海高(m) of Middle Beam	>14.6	>12.5	>14.6	>14.6
	1 1-0-0-1 1	器距(m) in Gantry Bumpers	≤27	27	28	27
	前仲距(m)	Front Outreach	55	38	68	65
	后伸距(m)	后伸距(m) Back Outreach		12	23	20
	轨距(m)	Rail Span	30	21	30	30
	小车运行方式	Type of Trolley	牵引式 Pull-rope	牵引式 Pull-rope	牵引式 Pull-rope	牵引式 Pull-rope
	0.70	形式 Main Girder	双箱型梁 Double-box Girder	双箱型梁 Double-box Girder	双箱型梁 Double-box Girder	双箱型梁 Double-box Girder
速度	起升速度	满载 Full Load	50	70	90	80
参数	Hoisting Speed	空载 No-Load	120	160	180	180
Speed	小车速度	Trolley Travel Speed	210	160	240	240
(m/min)	大车速度	Gantry Travel Speed	45	45	60	45
单程俯仰	时间(分)Boom H	oisting Time (One Way)	<6min	<5min	<6min	<6min

港机产品 / Port Machinery Port Machinery Port Machinery / 港机产品

桥式抓斗卸船机

Bridge Type Grab Ship Unloader



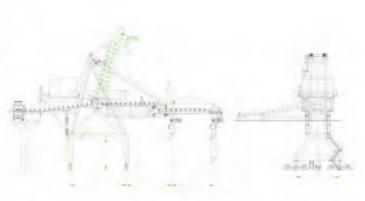


生产等	Productivity	t/h	500	750	1250	1500	1800	2250	2750	3000	
起重量	Lifting Cap.	t	12.5	20	36	36.4	46	55	64	70	
速度	起升 Hoisting	m/min	100	150	110	150	160	150	160	160	
	下降 Descending	ng m/min	100	150	165	150	180	210	190	90	
Speed	小车 Trolley	m/min	120	135	180	220	240	240	240	240	
	大车 Gantry	m/min	20	20	25	25	25	20	25	25	
	前大梁俯仰 m Lifting Time	min	6	8	6	6	7	6	7	8	
海側 Sea-side		m	22	23.5	30	35	45	43	44	44	
Outreach	陆侧 Land-side	m	7	12	19	18	28	23	28	28	
Ма	最大轮压 x.Wheel Load	t	24	25	50	47	70	60	65	65	
起升高度	轨上 Above Rail	m	18	21	25	25.5	29	24.3	28	28	
Lifting Height	轨下 Under Rail	m	9	20	16.5	21	24	25	24	23	
轨距 Rail Span		m	10.5	16	22	22	30	28	30	30	
基距 Wheel Base		m	10.5	14	17	18	18	17	18	18	
门框净高度 Clear Height of Portal		m	6	7.8	8.8	8.9	9.5	8.7	9.2	9.5	
装机容量 Installed Capacity		kW	580	800	1250	1500	1800	2300	2500	2500	

装船机

Ship Loader





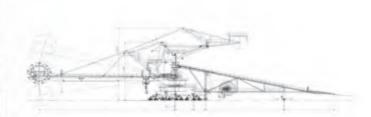
额定生产	率 Rated Capacity	t/h	1000	1500	6000
最大生产	鄉 Max. Capacity	t/h	1150	1800	6700
臂架俯仰角度	工作范围 Loading Operating	度(*)	0°-8°	0°-8°	12°-14°
Boom Position	最大仰角 Highest Position	度(*)	75°	64°	87°
最大轮压 Operati Max Wheel	工作状态 Operational	t	20	20	44.6
Load	非工作状态 Non-Operational	t	20	20	36
L1 Shuttle H	伸缩行程 lead Traversing Length	m	10.5	17.8	19.5
最小前伸	L2Min.Outreach	m	11.5	14.5	16.5
轨距 S Span		m	14.15	10	15
基距 B Wheel Base		m	11	-11	14
皮带宽度 Belt Width		m	1.2	1.4	2.2
	框联系梁净高 ht of Middle Beam	m	7.8	9.25	15
	溜筒回转速度 Chute Rotation Speed	r/min	0~2	0~2	0~2
速度参数	臂架伸缩速度 Shuttle Head Traversing Speed	m/min	0~5	0~5	0-6
Speed	皮带速度 Belt Speed	m/s	2.5	2.5	4.15
Speed	大车速度 Gantry Travel Speed	m/min	0~20	0~20	0~30
	俯仰时间 Boom Hoist Time One Way	min	6	6	6
装机总功率	Total Installed Power	kW	240	300	860

港机产品 / Port Machinery Port Machinery Port Machinery / 港机产品

斗轮式堆取料机

Bucket-wheel Stacker-reclaimer





额定生产率(v/h)	加料 Stacking Capacity	5000	7500		斗轮转速(rpm) Bucket-Wheel Rotating Speed	5	
Productivity	取料 Reclaiming Capacity 3500		3600		回转速度(rpm) Slewing Speed	0~0.11	0~45m/min
堆料高度(m)	机上 Above Rail Top	14		速度参数 Speed	悬臂皮带机速度(m/s) Boom Conveyor Speed	3.15	
Stacking Height	轨下 Under Rail Top	2			尼车皮带机速度(m/s) Tripper Conveyor Speed	3.15	
斗轮直径(m) Bucket-Wheel Diameter	8		8		大车行走速度(m/min) Gantry Travel Speed	4~30	
斗轮容积(m²) *Bucket Volume(m²) 斗轮数量(个) Number of Buckets	et Volume(m*) 数量(个) 数量(个) 0.77x9 0.75xd mber of Buckets 专半径(m) 45 55		0.75x9	斗轮电机 Bucket-Wheel Motors	功率(kw) Power	185	
回转半径(m) Slewing Radius			55		转速(rpm) Rotating Speed	1500	
回转角度(o)	地科 Stacking	±105°	±110°	19140 HLVIL	功率(kw) Power	2252	
Angle of Slewing	北村 Reclaiming	±105°	±110°	Slewing Motors	转速(rpm) Rotating Speed	1500	
变幅角度(o)	地科 Stacking	-11°-+10°	-10°-+15°	李朝红电机	功率(kw) Power	30	
Angle of Luffing	取料 Reclaiming	-11°-+10°	-10°~+15°	Luffing Motors	特迷(rpm) Rotating Speed	750	
轨距(m) Span	执距(m) Span	10	10		shifts . David	050	
基距(m) Wheel Base	基距(m) WheelBase	10	10	悬臂皮带机电机	功率(kw) Power	250	
回转支承型式 Type of Slewing Supporting	间转输派 Slewing Bearin	g		Boom Conveyor Motors	转速(rpm) Rotating Speed	1500	
最大轮压(kN)	044			尾车皮带机电机	功率(kw) Power	_	
Maximal Wheel Load	400		250	Tripper Conveyor Motors	特速(rpm) Rotating Speed	_	
外形尺寸(m*m*m) Boundary Dimension	101.76x11.08x30.	101.76x11.08x30.208		大车电机	功率(kw) Power	7.5x18	
物料种类 Material Category	铁矿石 Iron Ore			Gantry Motors	转速(rpm) Rotating Speed	1000	

造船门机

Shipbuilding Gantry Crane





1	項目 Item	单位 Unit	150t-82m	200t-94m	320t-122m	800t-160m
	叛定额身重量 Weight of Turnover	t	150	200	320	800
30	雅 S Rail Span	m	82	94	122	160
H	B Wheel Base	m	20	24	30	35
E	起軍能力 Lifting Capacity	t	2x75	2x100	2x160	2x440
上 小 车 Upper	起升速度 Hoisting Speed	m/min	0.2~5~8~10	0.2~5~10	0.15~6	0-8-20
Trolly	行走速度 Traversing Speed	m/min	1~25	0.6~20~30	0.3~30	0~40
起重能力 Lifting Capacity		t	主 Main120/ 间 Auxiliary20	主 Main150/ 例 Auxiliary30	主 Main200/ 洲 Auxiliary20	± Main450/ /// Auxiliary30
本 起升速度 Hoisting Speed		m/min	主 Main0.2~5~8~10/ 间 Auxiliary18	主 Main0.2~5~10/ 訓 Auxiliary0.2~10	±: Main0.15~6/ /// Auxiliary0.2~20	主 Main0~8~20/ //// Auxiliary16~32
Trolly	行走速度 Traversing Speed			0.6~20~30	0.3~30	0~40
起	H 上小车 H Upper Trolly	m	轨上	轨上	轨上	统上 Above Rail Top73/ 轨下 Under Rail Top16
起升高度	HI 下小华(主) H1 Lower Trolly Main	HI 下小车(主) m Above Rail Top58/		Above Rail Top60/ 轨下 Under Rail Top6	Above Rail Top75/ 机下 Under Rail Top9	轨上 Above Rail Top75/ 轨下 Under Rail Top13.3
Height	ifting feight H2 下小车(副) LowerTrollyAuxiliary m					轨上 Above Rail Top76/ 轨下 Under Rail Top13.3
行走速度	Traveling Speed	m/min	1~30	0.6~30	0.4~30	0~45
轮用	K Wheel Load	kN	≤ 420	≤ 520	≤ 750	≤ 750
Ĥ.	(Crane Weight	t	1066	1520	2980	4000
装机容量	t Installed Power	kW	650	790	1110	3500
电流	Power Supply	1	AC10kV50Hz	AC10kV 50Hz	AC6kV 50Hz	AC10kV50Hz

轨道式集装箱龙门起重机

Rail Mounted Gantry Crane

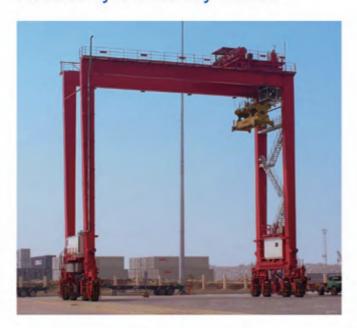


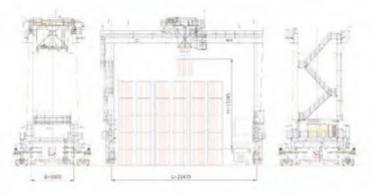


吊具下起重量 Lifting Capacity Under Spreader	60t	35t	起升高度 Lifting Height	19.2m 17.15m
两端最大工作有效悬臂 LI Outreach From Rail	5m	5m	起升速度 Hoisting Speed	18~30m/min 空18m/min 頃50m/min
執距 S Rail Span S	轮23.47m 机30m	37.5m	小车运行速度 Trolly Travel Speed	70m/min 70m/min
基距 B Wheel Base B	轮6.9m 轨16m	16m	大车运行速度 Gantry Travel Speed	40m/min 空50m/min 調135m/min
大车最大轮压	轮425kN	~225kN	供电 Power Supply	380V 50Hz 轮柴油机
Max.Wheel Load	轨425kN	~ZZDKN	总装机容量 Total Installed Power	317kW 轮580KW 轨580kw

轮胎式集装箱门式起重机

Rubber Tyred Gantry Crane





		品具下颌定起重量(t) Lifting Capacity				个数 (个) Number	1
	起升点 Lifting F	的(t) feight	18.20		起升电机 Hoist Motor	功率(kW) Power	180
野政L (m) 基本参数 Rall Span 23.47				转速(r/min) Rotating Speed	920/1840		
Basic	基距B(m) Wheel Base	6.9			个数 (个) Number	2
Parameters	堆箱店 Stackin (Cont	6	电机 功率 Motor	小车电机 Trolley	功率(kW)	2445	
	Passa	数(是) ge Over tainers)	5	Power	Motor	Power	2*15
	起升速度	深款 Full Load	26			个数(个) Number	4
	(m/min.) Hoisting	空款 No Load	52		大车电机 Gantry Motor	功率(kW) Power	4°30
速度参数 Speed	大车速度 (m/min)	清教 Full Load	30			钟速(r/min) Rotating Speed	1150
	Gantry	空获 No Load	135		最大轮压(t) Max.Wheel Load	35	
	小车速度 Tr	70		袋机总功率 Total Installed Power	620HP/750KVA		

生产设备

Production Equipment

公司拥有冷热加工设备3300余台套。针对港机产品,配有数控切割、数控镗铣、数控加工中心、热处理、铸造、焊接、钢材预处理、零部件加工装配、喷砂涂装、起吊设备、分段运输车等先进专业化设备。

TZBH owns cold and hot processing facilities up to 3300 sets. For port machinery products, we have numerical control cutting machine, CNC boring and milling machine, CNC machining center, heat treating machine, casting machine, welding machine, steel pretreatment machine, parts processing and assembly, sand-blasting and coating, lifting equipment, block carrier and etc.



Φ260双立柱落地镗铣床 Φ260 NC Boring &Milling Machine



125MN 锻造液压机 125MN Forging Press



25x6.5x6.5m 热处理炉 25x6.5x6.5m Heat-treat Furnace



52.5米x8米x8米 数控龙门镗铣床 52.5mx8mx8m Digital Control Gantry Boring & Milling Machine



¢ 9m 滚齿机 ¢ 9m Gear Hobbing Machine

生产设备

Production Equipment



¢6m 立式车床 ¢6m Vertical Lathe



数控天桥铣机群 NC Overbridge Mi**ll**ing Machines



造船门机 MU520/420/260/30t-121m Shipbuilding Crane



40tx85m门座起重机 40tx85m Portal Crane



磨齿机群 Gear Grinders



一喷二涂 Painting and Blasting



320t 分段运输车 320t Block Carrier



350t+350t-43m双小车桥机 350t+350t-43m Overhead Crane

检测设备

Testing Equipment

公司理化中心是专门的检测计量机构,具有无损检测、工业化学分析、金相检测分析、力学性能试验、试样制备等先进的检测手段。中心拥有各类先进检测设备30余台,其中从国外引进10台世界水平的检测设备,整体检测能力处于同行业领先水平。

The physical and chemical testing center is a specialized measurement base of TZBH. The center has various instruments, like nondestructive detection, industry chemistry analyzers, metallographic analyzers, mechanical property testing instruments, sample preparation instruments and other advanced testing methods. More than 30 testing equipments are equipped and in which 10 sets are imported from abroad. The overall detection level keeps leading in the heavy machinery industry.



全普直读光谱仪 The Full Spectrum of Direct Reading Spectrometer



Ni500型金属摆锤冲击试验机 NI500 Metal Pendulum Impact Testing Machine



涂层测厚仪 456 CFSS Coating Thickness Gauge 456 CFSS



UTM5105X型微机控制电子万能试验机 UTM5105XFloor-Standing Electromechanical Universal Testing Machine



全站仪 Leica TS11 Electronic Total Station Leica TS11



超声波探伤仪HS610E Ultrasonic Flaw Detector HS610E

